



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-766-021
Job Sheet 169380



Part No: D350-766-021

Job Qty: 1 ea

Part Name: Interior Protector - Aft Baggage Compartment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/8/17

Job Tracking No:

Due Date: 1/11/18

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Heliproducts Industries Ltd (CHPRO01)

#350-18799 Airport Way, Pitt Meadows Airport Pitt Meadows, BC, V3Y 2B4 Canada ph:(604) 465-5008

Note: DWG REV C IPP RevA: New issue DD verified by:EC

Ship Via:

chgoc 3

DAS
21
9-80

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		1/11/18	0.00	0.00	Start Up Stores/Pkg-1	DAS	FEB 05 2018
110	Packaging	1 pcs		1/11/18	0.00	0.00	Packaging1-4	6	MAR 06 2018
120	QC	1 pcs		1/11/18	0.00	0.00	QC4	9.80	
125	DC	1 pcs		1/11/18	0.00	0.00	DC		
130	Packaging	1 pcs		1/11/18	0.00	0.00	Packaging3-1		
140	QC21-FG	1 Ea		1/11/18	0.00	0.00	QC21	DML	

2018-3-14

FG040

MAR 15 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN525-10R7	14	196	0	0
	AN525-10R9	4	141	0	0
	CCR264SS3-02	8	96	0	0
	CR3213-4-02	8	0	0	0
	CR3523-4-02	12	298	0	0
	CR3523-4-03	16	100	0	0
	D3889-041	1	3	0	0
	D3890-041	1	0	0	0
	D3891-041	1	4	0	0
	D3891-042	1	3	0	0
	D3944-1	1	6	0	0
	D3945-041	4	20	0	0
	D3948-041	3	6	0	0
	D3948-043	4	16	0	0
	MS21059L3	4	56	0	0

110

Part Specifications

Specifications could not be found.

DQA _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION _____ _____		AGAINST DEPARTMENT/PROCESS <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%;"> Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging Supplier ☐ </td> <td style="width: 50%;"> Engineering Quality ☐ Other ☐ </td> </tr> </table>		Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging Supplier ☐	Engineering Quality ☐ Other ☐																																																																																																										
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Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com S038981 Interior Protector – Aft Baggage Compartment PART NO: D350 – 766 – 021 Original Serial #: S038981 Revision: Operation: Start up Operation 02/05/18 Change No: CHG001																																																																																																																	
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Master Unit 000491

Containers on Master Unit 000491				
Serial No	Part No	Customer Part No	Status	Quantity
S038965	AN525-10R7		Allocated	14
S038964	AN525-10R9		Allocated	4
S038962	CCR264SS3-02		Allocated	8
S038957	CR3213-4-02		Allocated	8
S038961	CR3213-4-2	CR3213-4-2	Allocated	8
S038949	CR3523-4-02		Allocated	12
S038942	CR3523-4-03		Allocated	16
S003322	D3889-041		Allocated	1
S038969	D3890-041		Allocated	1
S012188	D3891-041		Allocated	1
S038915	D3944-1		Allocated	1
S038911	D3945-041		Allocated	4
F147111	D3948-041		Allocated	3
S038895	D3948-043		Allocated	4
S021393	MS21059L3	MS21059L3	Allocated	2
S038891	MS21059L3	MS21059L3	Allocated	2

D3891-042 5008285 1x

5051144

4.0 WEIGHT AND BALANCE

The following is the weight increase associated with the Interior Trim Kits. Be sure to subtract the weight of any parts removed.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D350-766-011 Interior Trim Kit (Aft Bulkhead Trim Kit)	13.2 lb 6.0 kg	0 in 0 m	0 in-lb 0 m-kg	113 in 2.87 m	1492 in-lb 17.2 m-kg
D350-766-013 Interior Trim Kit (Ceiling Trim Kit)	11.0 lb 5.0 kg	0 in 0 m	0 in-lb 0 m-kg	91 in 2.31 m	1001 in-lb 11.6 m-kg
D350-766-015 Interior Trim Kit (Canopy Post Trim Kit)	5.2 lb 2.4 kg	0 in 0 m	0 in-lb 0 m-kg	42 in 1.07 m	218 in-lb 2.6 m-kg
D350-766-021 Interior Protector Kit (Aft Baggage Protector Kit)	14.3 lb 6.5 kg	2.77 in 0.07 m	39.6 in-kg 0.46 m-kg	168 in 4.27 m	2402 in-lb 27.8 m-kg

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -021	Part Number	Description
X				D350-766-011	INTERIOR TRIM KIT (AFT BULKHEAD TRIM KIT)
	X			D350-766-013	INTERIOR TRIM KIT (CEILING TRIM KIT)
		X		D350-766-015	INTERIOR TRIM KIT (CANOPY POST TRIM KIT)
			X	D350-766-021	INTERIOR PROTECTOR KIT (AFT BAGGAGE PROTECTOR KIT)
1				D3655-1	PANEL
1				D3655-3	PANEL
	1			D3656-1	PANEL
	1			D3656-3	PANEL
			1	D3889-041	PANEL, FLOOR
			1	D3890-041	PANEL, WALL
			1	D3891-041	PANEL, FWD LH
			1	D3891-042	PANEL, FWD RH
			1	D3944-1	PLACARD
			4	D3945-041	BRACKET
		1		D3946-1	PANEL, CENTER POST
		1		D3947-1	PANEL, UPPER LH POST
		1		D3947-2	PANEL, UPPER RH POST
		1		D3947-3	PANEL, LOWER LH POST
		1		D3947-4	PANEL, LOWER RH POST
			3	D3948-041	PLATE, ANCHOR
			4	D3948-043	PLATE, ANCHOR
			14	AN525-10R7	SCREW
			4	AN525-10R9	SCREW
2				AN526-1032R12	SCREW
2				AN526-1032R20	SCREW
	15			AN526-1032R9	SCREW
			8	CCR264SS3-2	RIVET
	30			CCR264SS3-3	RIVET
8				CCR274SS3-4	RIVET
			8	CR3213-4-02	RIVET (OR M7885/2-4-02)
			12	CR3523-4-02	RIVET (OR M7885/4-4-02)
			16	CR3523-4-03	RIVET (OR M7885/4-4-03)
4	15		4	MS21059L3	NUTPLATE (OR MS21059-3)

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Revision: C
Date: 09.06.08

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Part Number: D119-796-021

Description: STD LANDING GEAR ASSEMBLY w/ STD WEARPAD PROTECTION[illegible]

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :	Step #:	QTY Effective :				MRB (QSI042) Approval	
Description Work Order Deviation		Disposition				Completed By	
						Lead hand / Supervisor Approval Verification	
						QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐					
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